



# *Holistic Approach to Realizing Collaborative Safety as Supportive Measures of Safety, Health & Well-being*

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Temp Ambient	32,13 C	Job	WW25D76

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International  
Electrotechnical  
Commission



# Ultimate Goal of Collaborative Safety

Scope of Collaborative Safety;  
Safety, Health & **Wellbeing**

## **Mental/Psychological safety oriented**

- *Award-based approach*
- *Human-centered measures*

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## **Physical safety oriented**

- *Incident-based approach*
- *Machine-based measures*

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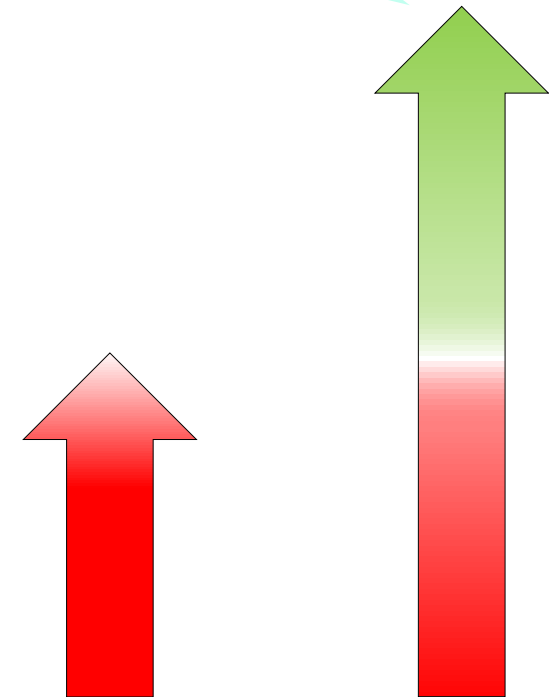
### Positive domain

- High Productivity
- Well-being Improvement

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### Negative domain

- Accident Prevention
- Risk Reduction



**Conventional  
Approach**

**New  
Approach**



# Well-being Tech. & Collaborative Safety



**Collaborative Safety**  
Safety achieved with collaboration of human, machine & environment

*Concept*

**Well-being Technology**  
Technology supporting human's fulfillment & ANSHIN with retention of safety & health

**Safety 2.0**  
Technology applying ICTs to collaborative safety functions

*Technical Measures*

**Safety 2.0 Conformity Assessment Program**  
On-site assessment on safety measures to Safety 2.0 Standard

*Verification Methodology*

**Occupational Safety & Health**  
Working healthy & with sense of happiness in a safe environment

*Objective*

**Realization of Well-being**

*Ultimate Goal*



# Holistic Approach to Collaborative Safety Standard & CA

**Safety 2.0**

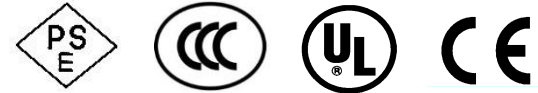
- ▶ Safety 2.0 standard based on IEC Guide 127
- ▶ SLCA\* program

\* System Level Conformity Assessment

Safety achieved by 3 step method to ISO/IEC Guide 51

IECEE CoPC\* program

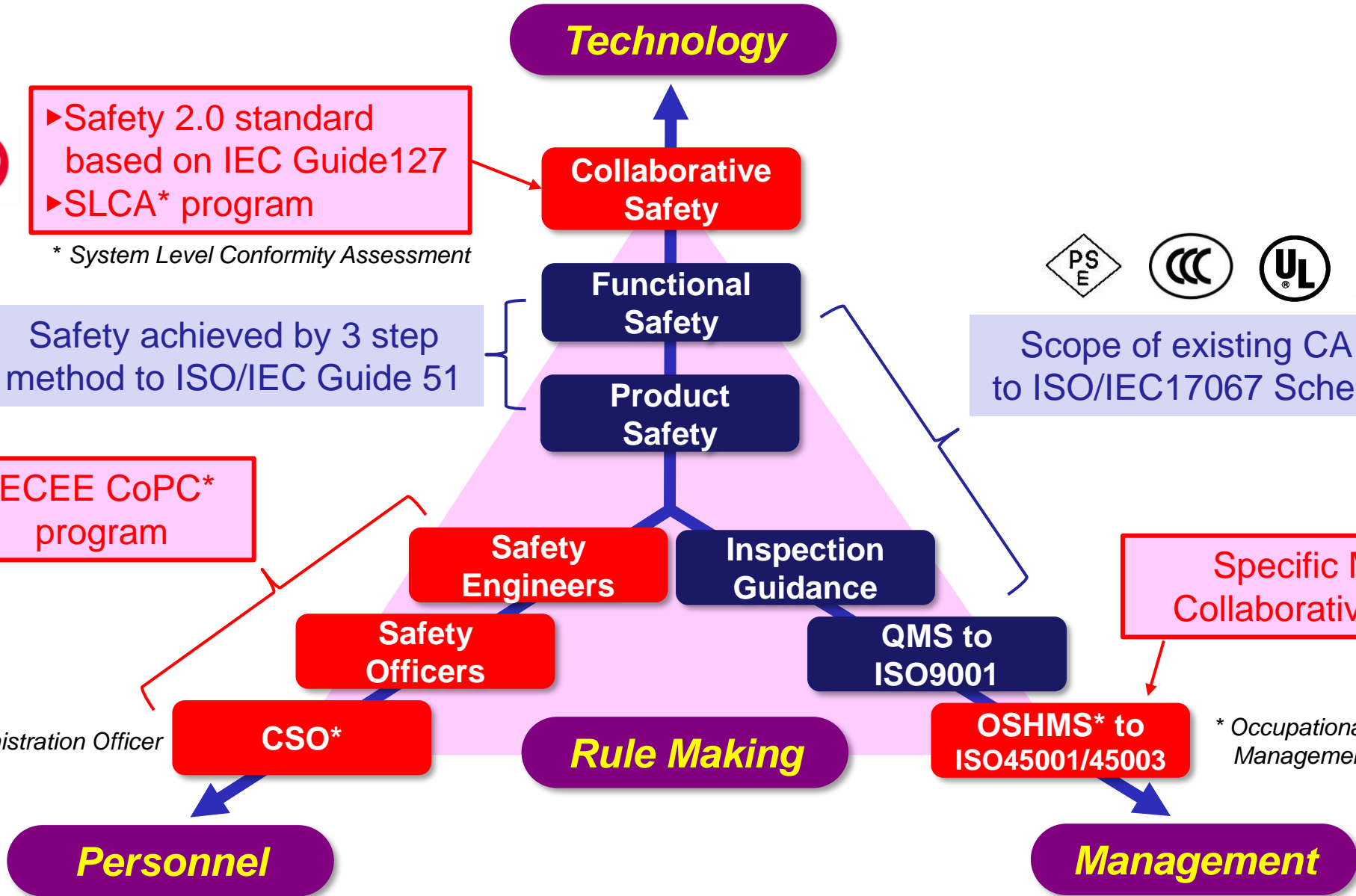
\* Chief Safety Administration Officer



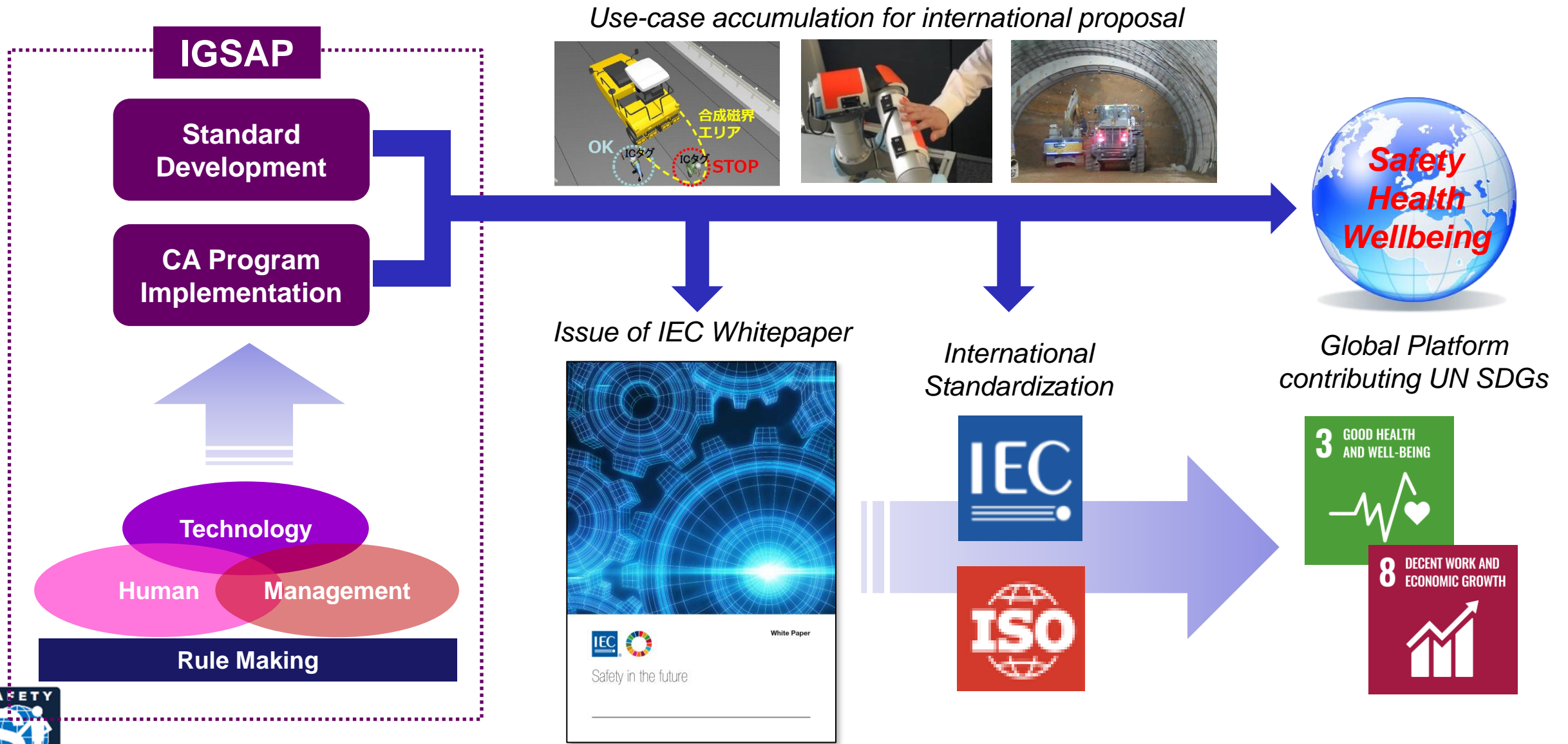
Scope of existing CA program to ISO/IEC 17067 Scheme Type 5

Specific MS for Collaborative Safety

\* Occupational Health & Safety Management System



# Way Forwards Standardization of Collaborative Safety



# Principle of Standard & CA Program Development

## Background

- ◆ *Advanced ICT could support the increased needs of “human-centered” industry to satisfy “safety, health & wellbeing” of company employees*
- ◆ *Industries need to have demonstrative means to show the compliance of advanced safety measures with the “state-of-the-art” technology*



## Safety 2.0 Certification Program

**Safety 2.0**

### Standard

- Safety achieved by real-time risk communication among human, machine & working environment
- Common applicability to different industry sectors
- “Performance-based” standard not preventing flexible use of day-to-day technology evolution

### CA Program

- System Level Conformity Assessment
- Assessment of technical measures, functionality, trustworthiness & risk assessment result
- Overall safety management of O&M & personnel competence by holistic approach

**Standard & CA program are developed in parallel with its CA Practice, reviewed & improved to propose future IEC/ISO standardization**



# Elements for International Standardization in Progress

Elements	Way Forward to International Standardization
<p><b>Safety 2.0 Technology</b></p>	<p>Prescriptive standardization by accumulating the use cases of certification based on “State of the Art” principle applied to different sectors.</p> <p><i>→ Discussion is going on at IEC SMB, instructing ACOS (Advisory Committee on Safety) to assign the Task Force to develop the new IEC Guide for collaborative safety according to the recommendations of IEC Whitepaper</i></p>
<p><b>CoPC* Program on Collaborative Safety</b></p>	<p>Based on the IEC/NECA MoU on the CoPC program for safety assessors in 2015, current scope of machine safety program to be expanded to the collaborative safety sector after its implementation.</p> <p><i>→ IECEE established WG34 for CoPC in 2017 with leadership of NECA expert, and the work is going on to develop the necessary rules to put NECA CoPC program into practice as a pilot case under the IECEE platform.</i></p>
<p><b>Collaborative Safety Management System</b></p>	<p>Both elements above to be integrated in the ISO45001/45003 framework in order to enable the efficient and sustainable operation of collaborative safety at workplace.</p> <p><i>→ The issue is beyond IEC’s task and an appropriate action is to be taken by the approach to ISO/TC283 for OHSMS* for the feasibility to be integrated</i></p>

\* CoPC: Certification of Personnel Competence

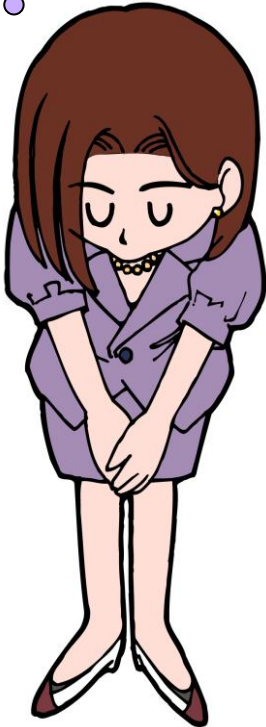
\* OHSMS: Occupational Health & Safety Management System





*We are expecting to build global platform of collaborative safety by international standardization...*

*Thank you for your attention !*



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